



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4149-041
Job Sheet 182387



Part No: D4149-041

Job Qty: 10 ea

Part Name: Aft Crosstube Lug Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/23/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C IPP Rev:A 10.06.24 new issue DD ver:EC IPP Rev:B 10.07.22 as per revB DD ver:JLM IPP Rev:C 11.03.03 as per revC DD ver:JLM

Ship Via:

5875

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Small Fab-3		6 OCT 11 2018
100	Small Fab	10 pcs	9/7/18	9/7/18	0.00	2.49	Small Fab-6		9-89
110	QC	10 pcs	9/7/18	9/7/18	0.00	0.00	QC5		8 OCT 5 1 2018
120	Packaging	10 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3-2		9-89
130	QC21-SA	10 Ea	9/7/18	9/7/18	0.00	0.00	QC21		OCT 15 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	20 Ea (2 ea)	90-Start up Operation	5260052
AN4C13A	Bolt	30 Ea (3 ea)	90-Start up Operation	5097121
D3910-1	Crosstube Lug	10 Ea (1 ea)	90-Start up Operation	5106320
D4091-1	Mounting Lug	10 Ea (1 ea)	90-Start up Operation	5106327
D4149-1	Crosstube Lug Plate, Aft	20 Ea (2 ea)	90-Start up Operation	5115786
D4149-3	Spacer	10 Ea (1 ea)	90-Start up Operation	5110948X1 5112785X
D4149-5	Eyebolt Stud	10 Ea (1 ea)	90-Start up Operation	51168166
MS20615-4M18	Rivet	30 Ea (3 ea)	90-Start up Operation	5097460
MS21043-3	Nut	20 Ea (2 ea)	90-Start up Operation	5083343
MS21043-4	Nut	30 Ea (3 ea)	90-Start up Operation	5092684
NAS1149C0332R	Washer	40 Ea (4 ea)	90-Start up Operation	5058980
NAS1149C0432R	Washer	60 Ea (6 ea)	90-Start up Operation	5050052



Container No: S117468



Part: D4149-041

Job No: 182387

Serial No/Batch: S117468

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/11/18

Plex 10/11/18 12:43 PM dart.quirion.sonia

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	20	168	0
	AN4C13A	30	215	0
	D3910-1	10	26	0
	D4091-1	10	25	0
	D4149-1	20	41	0
	D4149-3	10	18	0
	D4149-5	10	11	0
	MS20615-4M18	30	361	0
	MS21043-3	20	1,243	0
	MS21043-4	30	934	0
	NAS1149C0332R	40	4,190	0
	NAS1149C0432R	60	2,437	0
Part Specifications				
Specifications could not be found.				

Plex 10/11/18 12:43 PM dart.quirion.sonia